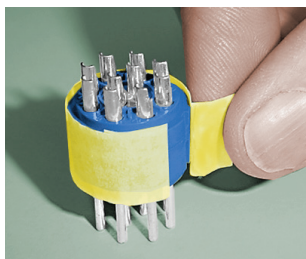


READ THESE INSTRUCTIONS PRIOR TO ASSEMBLY.

STEP 1: Open both shell kit and insert kit.



STEP 2: Remove yellow tape from insert, being careful not to allow front and rear insulators to come apart.



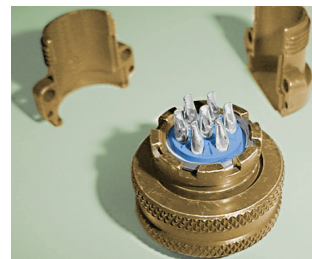
STEP 3: Insert insulator assembly into shell or barrel, aligning the key and keyway until rear of the insert is positioned just below the retaining spring ring ridge.



STEP 4: Insert the retainer spring ring into the ridge by working one end in first, then working around the ring until it snaps into place.



STEP 5: For barrels, add coupling nut to barrel and slide rear accessories on to cable.



STEP 6: Solder wires onto proper contacts.



STEP 7: Thread endbell onto barrel/shell. Slide cable clamp down the cable and thread onto the endbell. Tighten endbell and cable clamp using endbell accessory tools → See page 122.



STEP 8: Tighten cable clamp screws appropriately for the specific wire/cable in use.