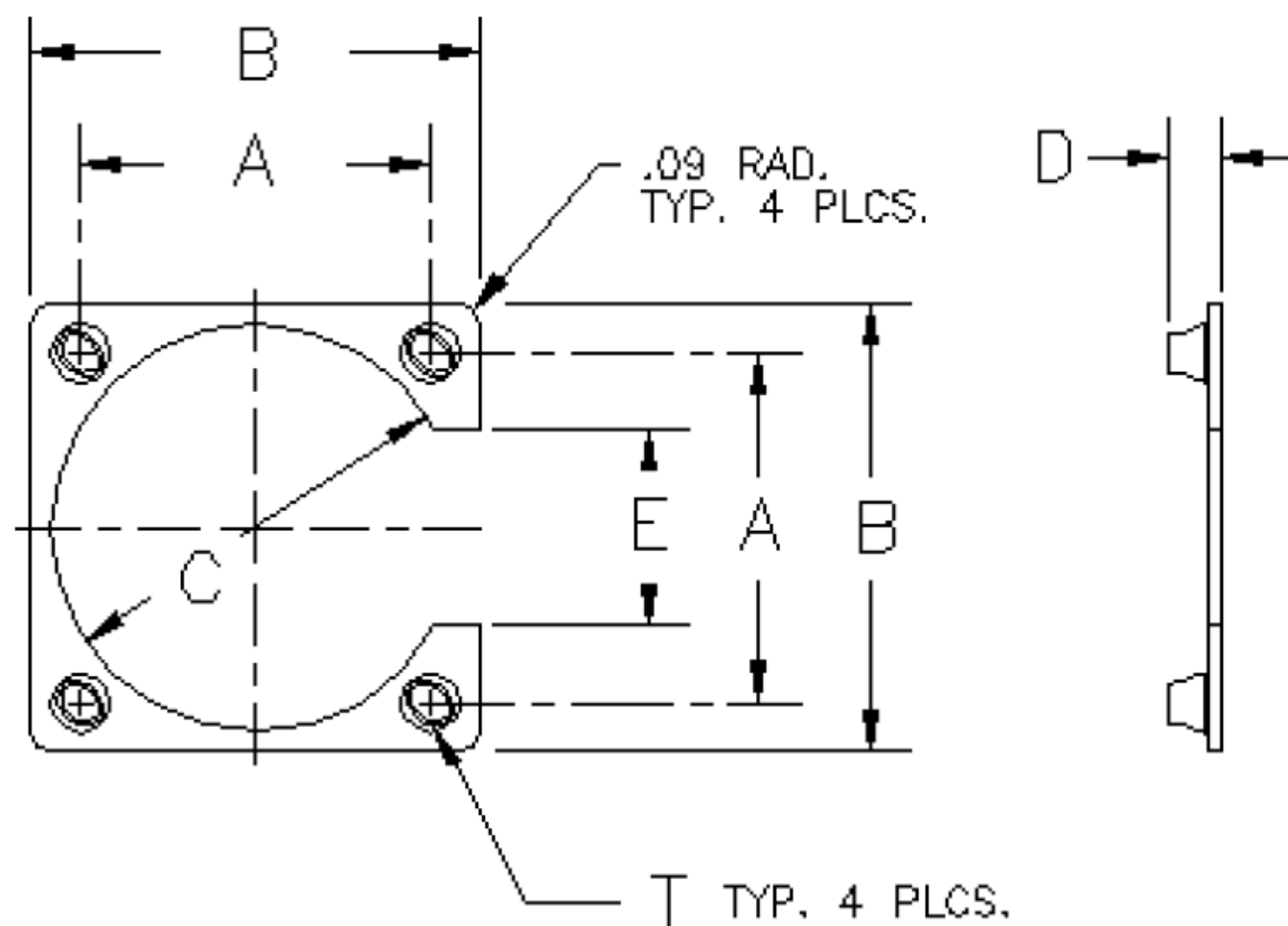




PART NO.	SHELL SIZE	T _{THR'D} UNC-2B	A ±.003	B ±.015	C $\begin{smallmatrix} +.015 \\ -.000 \end{smallmatrix}$	D	E ±.020
AT283-3	3	4-40	.625	.925	.641	.106/.166	.325
AT283-6	6	4-40	.469	.755	.366	.106/.166	.183
AT283-7	7	4-40	.719	1.019	.688	.106/.166	.433
AT283-8	8	4-40	.594	.880	.554	.106/.166	.308
AT283-10	10	4-40	.719	1.019	.688	.106/.166	.433
AT283-12	12	4-40	.812	1.098	.828	.106/.166	.526
AT283-14	14	4-40	.906	1.192	.953	.106/.166	.620
AT283-16	16	4-40	.969	1.255	1.094	.106/.166	.683
AT283-18	18	4-40	1.062	1.348	1.185	.106/.166	.776
AT283-19	19	4-40	.906	1.192	.953	.106/.166	.620
AT283-20	20	4-40	1.156	1.500	1.305	.106/.166	.865
AT283-22	22	4-40	1.250	1.593	1.428	.106/.166	.907
AT283-23	23	4-40	1.375	1.750	1.560	.106/.166	1.000
AT283-24	24	6-32	1.375	1.750	1.560	.123/.183	1.000
AT283-25	25	6-32	1.500	1.812	1.582	.123/.183	1.062
AT283-27	27	4-40	.969	1.255	1.094	.106/.166	.683
AT283-28	28	6-32	1.562	2.000	1.820	.123/.183	1.125
AT283-32	32	6-32	1.750	2.312	2.062	.123/.183	1.188
AT283-36	36	6-32	1.938	2.500	2.312	.123/.183	1.375
AT283-37	37	4-40	1.187	1.500	1.281	.106/.166	.874
AT283-40	40	8-32	2.188	2.925	2.675	.128/.210	1.500
AT283-48	48	10-32	2.625	3.250	2.950	.140/.180	1.975
AT283-61	61	4-40	1.437	1.812	1.594	.106/.166	1.062

SPECIFICATIONS :

1. RETAINER MATERIAL - .040 ±.003 THICK 2024-T3 ALUMINUM ALLOY.
PER QQ-A-250/4 OR .040 ±.003 THICK 6061-T6 ALUMINUM ALLOY
PER QQ-A-250/11.
2. RETAINER FINISH - ALODINE PER MIL-C-5541.
OPTIONAL FINISH - ALODINE PLUS TWO (2) COATS OF POLYAMIDE
PRIMER PER MIL-P-23377, ADD "P" TO THE PART NUMBER.
3. NUT, SELF-LOCKING - CORROSION-RESISTING STEEL, CADMIUM PLATED
PER QQ-P-416 FOLLOWED BY A SOLID DRY FILM LUBRICANT PER
MIL-L-46010. NUTS MEET MIL-N-45938/7 SPECIFICATIONS.