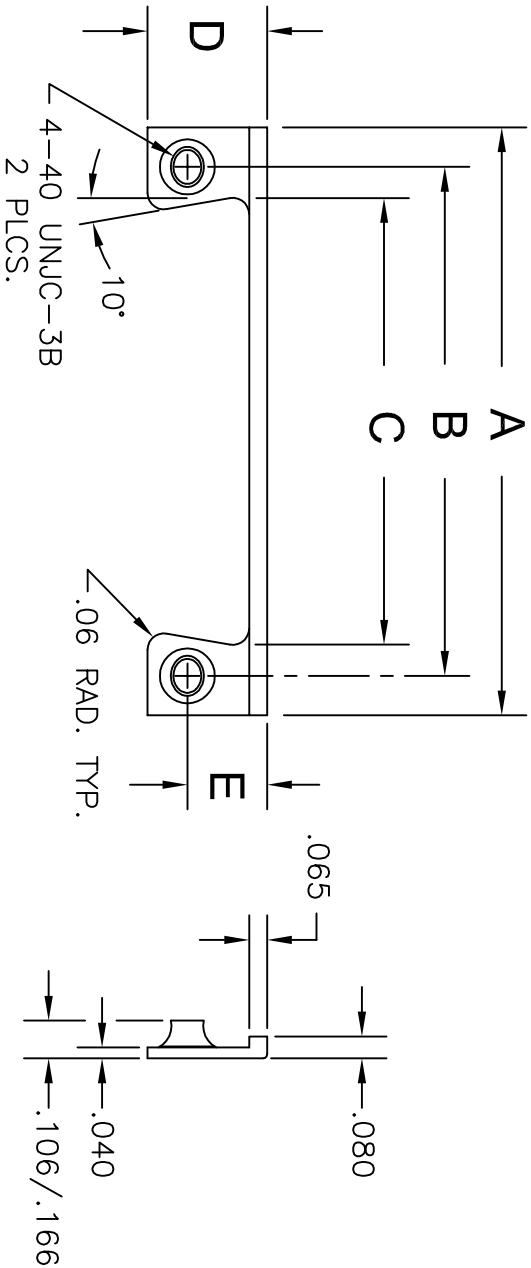


REV	DESCRIPTION	DATE	APPRVD
A	DELETE CADMIUM	10/5/98	



PART NO.	SHELL SIZE	A $\pm .010$	B $\pm .003$	C $\pm .010$	D $\pm .010$	E $\pm .010$
ATD-E	9	1.272	.984	.784	.435	.290
ATD-A	15	1.600	1.312	1.112	.435	.290
ATD-B	25	2.140	1.852	1.652	.435	.290
ATD-C	37	2.788	2.500	2.300	.435	.290
ATD-D	50	2.694	2.406	2.206	.515	.345

SPECIFICATIONS :

1. RETAINER MATERIAL – 6061-T6 ALUMINUM.
2. RETAINER FINISH – ALODINE PER MIL-C-5541.
3. NUT, SELF LOCKING – CORROSION-RESISTING STEEL, PLUS DRY FILM LUBRICANT. NUTS MEET MIL-N-45938/7.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:				CONTRACT NO.			
ANGLES $\pm$ FRACTIONS $\pm$ DECIMALS .XX $\pm$.XXX $\pm$				PREPARED		BS	
						3/02	
				APPROVED			
				RELEASE			
NEXT ASSY				USED ON			
APPLICATION							
SIZE				CODE IDENT NO.		DRAWING NO.	
B				0A554		ATD	
SCALE NONE						REV	
						A	

ABBOTEC
INCORPORATED
ARLINGTON, TEXAS

NUT PLATE
D'SUB SERIES